

### **SPECIFICATION**

Please amend paragraph 0003 of the Specification as follows:

**[0003]** When producing prior art inner joint parts it is already known to subject the workpieces and a common clamping device first to machining operations on the individual ball tracks and subsequently to machining operations on the guiding webs. When machining the ball tracks, the ball hub is held in position and by means of rotating tools, the ball tracks are machine track by track in a chip-forming way. More particularly, the already hardest tracks are ground[[,]]. Thereafter, the ball hub, in a rotatingly driven condition, is finished-turned (on outer diameter) and then form-ground.